
GRIPflow[®] REPORT

Bulletin 9

Published by EBway
"The People that Started the Whole Thing"

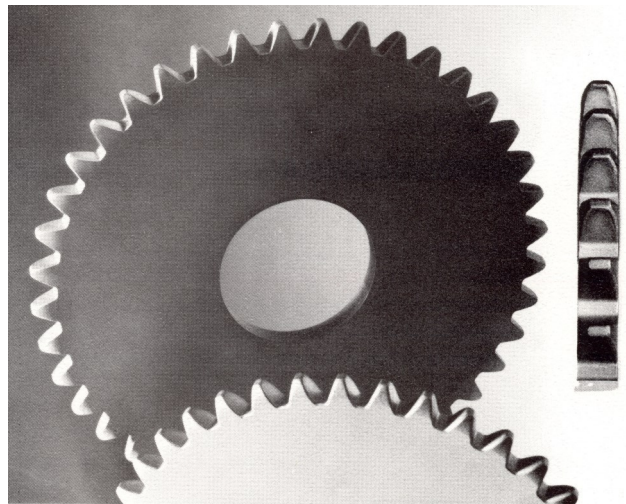
Geared up...

to make manufacture Finished Sprockets

PROBLEM—How can you produce a finished sprocket with equal material rollover on each side of the teeth without the need of a secondary machining or stamping operation?

ANSWER—Contact EBway! We have developed tooling to coin a tapered lead-in on each side of the teeth.

GRIPflow dies do much more than just produce smooth, straight-edges and tight tolerances. They can also coin various features on parts with a progressive die that result in the elimination of secondary operations.



Part: Timing Gear
Material: SAE 1010 Steel
Thickness: 0.250" (6.35mm)

GRIPflow is NOT Fineblanking. GRIPflow utilizes a conventional punch press. Fineblanking requires a triple-action press and special tooling. Ask for our report "Fineblanking Alternative."

Send us your challenges and we will evaluate and advise if they can be made by GRIPflow.

For more information on our services contact us — it could be the most profitable thing you do today!



EBWAY
6600 N.W. 21 Avenue
Fort Lauderdale, FL 33309
Tel.: 954-971-4911
Fax: 954-971-5516
Email: ebway@ebway.com

www.ebway.com

EBWAY HAS IDEAS AND MONEY SAVING SOLUTIONS FOR ALL KINDS OF METAL STAMPING APPLICATIONS

GRIPflow[®] is a Registered Trademark of ACE Technology LLC *** ©2005-2019 EBway LLC. All rights reserved