

REPORT

Bulletin 13

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One GRIPflow Part Replaces Two Fineblank Parts...

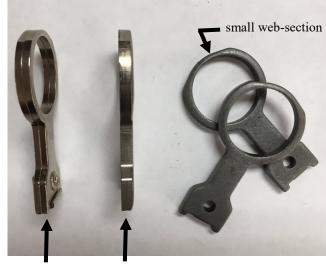
Every so often a customer asks you to quote a part that is already in production and made by someone else.

To make a finished part Fineblanking had to stamp two parts (because of the small websection). Next was sanding the burr side and the die-roll side in order to have a good fit for staking the two parts together... a lot of time and money.

EBway quoted making one part which provided a tremendous cost savings. We successfully pierced the hole with the small web-section (0.079"/2mm) in 0.184' thick material.

Another example of our economical alternative to fineblanking.

The turning point for the metal stamping industry has arrived—why not become a part



Fineblanking - 2 stampings to make the part

GRIPflow - 1 stamping to make the part

Part: Power Tool Link Material: SAE 1008-1010 Steel Thickness: 0.184" (4.67mm)

GRIPflow is NOT Fineblanking. GRIPflow utilizes a conventional punch press. Fineblanking requires a triple-action press and special tooling. Ask for our report "Fineblanking Alternative."

> Send us your challenges and we will evaluate and advise if they can be made by GRIPflow.

For more information on our services contact us — it could be the most profitable thing you do today!



EBWAY

6600 N.W. 21 Avenue Fort Lauderdale, FL 33309

Tel.: 954-971-4911 Fax: 954-971-5516 Email: ebway@ebway.com

www.ebway.com

EBWAY HAS IDEAS AND MONEY SAVING SOLUTIONS FOR ALL KINDS OF METAL STAMPING APPLICATIONS